

# Equipment Technical Bulletin

## Premature Viton Squeeze Tube Failure in Big Wheel (2000 Series) Pumps



### EQUIPMENT AFFECTED

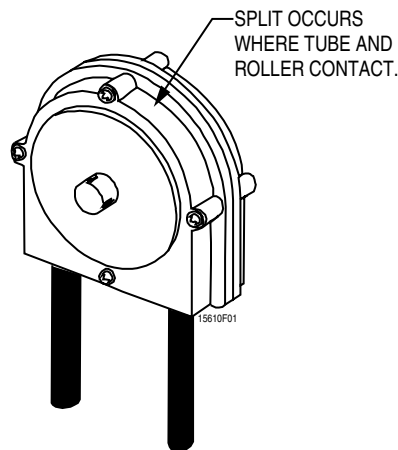
ILS  
ILS Max  
PR-1100  
P-6100T  
P-6100C  
Summit XL

### PROBLEM

Some Viton tubing for the 2000 Series Big Wheel pump is defective and may fail prematurely by splitting open. This failure is the result of defective tubing being delivered by our supplier. The problem is lot-specific and pertains to Viton tubing, both in spares and built into pump assemblies, shipped from July 1, 2004 to October 15, 2004.

### SYMPTOMS

Premature failure of this tube results from the tube splitting open. Split squeeze tube will not prime and may cause chemicals to leak inside the plastic front and back plates of the pump.



2000 Series pump with Viton Tube

### SOLUTION

Failed tube should be replaced. Any spare Viton squeeze tubes purchased between July 1, 2004 and October 15, 2004 should be thrown away. Replacement tubes (Code #018661) will be automatically shipped to you at no charge.



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